## Patent Claims:

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- 1 1. Tri-axial monolithic acceleration sensor (1), which comprises the following characteristic features:
  - a) the acceleration sensor (1) consists of plural individual sensors (2a-d) with respectively a main sensitivity axis (11) arranged on a common substrate (8),
    - b) each individual sensor (2a-d) is rotatably movably suspended on two torsion spring elements (4a-h) and comprises a seismic mass (3a-d) with a center of gravity ( $S_a$ ,  $S_b$ ,  $S_c$  and  $S_d$ ),
      - c) each individual sensor (2a-d) comprises means for the measurement (10) of the deflection of the seismic mass (3a-d),

## characterized in that

- d) the acceleration sensor (1) consists of at least three identical individual sensors (2a-d),
  - e) each individual sensor (2a-d) is suspended eccentrically relative to its center of gravity ( $S_a$ ,  $S_b$ ,  $S_c$ ,  $S_d$ ) and
- 20 f) is rotated relative to the other individual sensors
  21 (2a-d) by 90°, 180° or 270°.
- 2. Acceleration sensor according to claim 1, characterized in that the at least three identical individual sensors (2a-d) are arranged in a rectangle.

- Bi-axial monolithic acceleration sensor (1), that comprises the following characteristic features:
- a) the acceleration sensor (1) consists of two individual sensors (2a-d) with respectively a main sensitivity axis (11) arranged on a common substrate (8),
  - b) each individual sensor (2a-d) is rotatably movably suspended on two torsion spring elements (4a-h) and comprises a seismic mass (3a-d) with a center of gravity ( $S_a$ ,  $S_b$ ,  $S_c$  and  $S_d$ ),
  - each individual sensor (2a-d) comprises means for the measurement (10) of the deflection of the seismic mass (3a-d),

## characterized in that

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- d) the acceleration sensor (1) consists of two identical individual sensors (2a-d),
- e) each individual sensor (2a-d) is suspended eccentrically relative to its center of gravity ( $S_a$ ,  $S_b$ ,  $S_c$ ,  $S_d$ ) and is rotated by 180° relative to the other individual sensor (2a-d) and
- f) the main sensitivity axis (11) of the one individual sensor (2a-d) extends vertically to the substrate (8) and the main sensitivity axis (11) of the other individual sensor (2a-d) extends vertically to the substrate (8).
- Acceleration sensor according to claim 1, 2 or 3, characterized in that the substrate (8) is arranged between a lower cover disk (7) and an upper cover disk (9) for the

- sealing and for the protection against environmental
   influences.
- 5. Acceleration sensor according to one of the claims 1 to 4, characterized in that the deflection of each seismic mass (3a-d) is achieved by means of a differential capacitive measurement.
- Acceleration sensor according to claim 5, characterized in that metallized surfaces (10a-d) that are isolated from one another are structured on the upper cover disk (9) close to the torsion axis defined by the respective torsion spring element (4a-h) for the differential capacitive measurement.
- 7. Acceleration sensor according to claim 6, characterized in that the surfaces (10a-d) are arranged symmetrically to the torsion axis defined by the respective torsion spring element (4a-h).